





# **INTRODUCTION**

Oddball Rotary Valves are Rotolok's range of special sized Rotary Valves. However, Rotolok manufactures even more than are listed here, including some round inlets to square outlets and the range is continuously being extended. For our standard size valves please refer to our Rotary Valves/Airlocks page. If you require a special valve that does not appear here please contact our sales office as we may design and manufacture to your requirements.

# **SPECIFICATION**

## **BODIES**

Cast Iron, Stainless Steel or Aluminium precision bored

## **END COVERS**

Cast Iron, Stainless Steel or Aluminium spigot located in body for concentricity

#### **BEARINGS**

Generally sealed-for-life-ball type rigged outboard or high temperature type above  $250^{\circ}\text{C}$ 

#### $R \cap T \cap R$

Fabricated Mild or Stainless Steel

## **SHAFT SEAL**

Gland type with PTFE packing

## DRIVE

TEFC geared motor unit side wall mounted to valve body and complete with taper lock sprockets chain drive all in an enclosed guard.

# STANDARD FEATURES

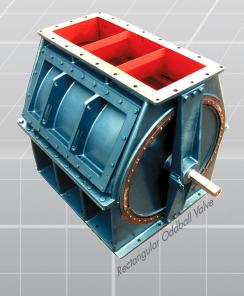
- Maximum number of blades in contact with body at one time without affecting throughput.
- Good throat opening at valve entry allowing for high pocket filling efficiency.
- Minimum clearance at rotor tips and sides with body.
- Robust body adequately stiffened to prevent distortion.
- Heavy shaft diameters minimising deflection.
- Outboard bearings for on-contamination.
- Packing gland type seals.
- Maximising valve speed to 25 RPM prolonging life, ensuring good throughput.
- Precision machining of components.

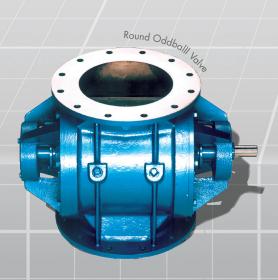
# **OPTIONS**

- Quick Release Rotors
- Direct Coupled Drives
- Air Purge Glands
- Lip Seal Shaft Seals

- Body Vents
- Dropout Boxes
- V.S. Drives
- Speed Switch

- Flame-proof Motors
- Shear plate Deflectors
- Electroless Nickel Plating
- Hard Chrome Internals etc.

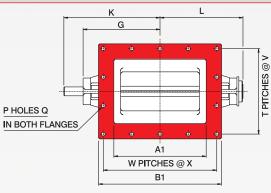


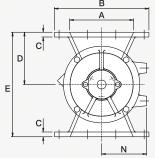


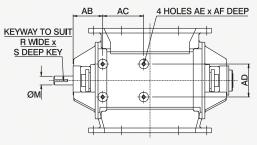




# **RECTANGULAR INLET**





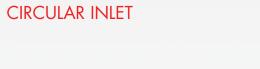


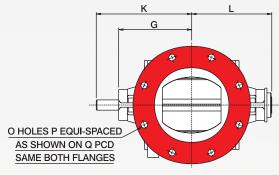
All dimensions are in millimetres

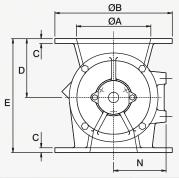
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NOMINAL INLET x ØBORE	Α	A1	В	В1	С	D		G	К		М	N	Р
80 x 300 x 150	80	300	150	330	10	85	170	249	310	268	28	-	6
100 x 100 x 150	102	102	171	171	10	95	190.5	146	196	165	25	87	4
100 x 150 x 200	102	152	164	212	10	121	241	185	246	204	28	126	8
230 x 230 x 200	229	229	305	305	10	132	264	219	280	238	28	133	12
125 x 250 x 200	127	254	203	312	12	134	267	227	288	246	28	126	12
125 x 300 x 200	127	305	203	363	12	134	267	253	314	272	28	126	12
200 x 460 x 200	200	460	300	560	15	165	330	329	427	348	35	133	16
200 x 600 x 200	200	600	300	700	15	165	330	399	460	418	28	150	16
230 x 270 x 280	233	270	330	370	16	205	410	247	321	266	40	185	12
350 x 390 x 300	356	387	470	502	16	225.5	451	305	365	323	35	194	12
300 x 1220 x 300	305	1219	419	1372	15	229	457	<i>7</i> 19	<i>7</i> 80	<i>7</i> 38	35	185	28
250 x 250 x 315	250	250	365	365	14	250	500	263	326	282	40	207	12
250 x 250 x 350	254	254	330	330	13	203	406	267	338	287	50	206	8
250 x 350 x 350	250	350	350	450	12	240	480	270	329	289	35	220	12
300 x 580 x 450	305	578	464	778	25	305	610	429	533	449	50	286	18
460 x 815 x 500	460	815	610	965	18	305	610	526	607	545	50	290	18
NOMINAL INLET x ØBORE	Q	R	S		٧	W	Х	AB	AC	AD	AE	AF	ltr/rev
DOOKE		K				**	^	Ab	AC	AD	AE	$\sim$	III / Tev
80 x 300 x 150	11	8	7	1	114	2	127	- Ab	-	- -	AE -	-	99
				· ·									
80 x 300 x 150	11	8	7	1	114 146	2	127	-	-	-	-	-	99
80 x 300 x 150 100 x 100 x 150	11 12	8	7	1	114 146	2	127	- 101	- 90	- 152	- M10	- 20	99
80 x 300 x 150 100 x 100 x 150 100 x 150 x 200	11 12 10	8 8 8	7 7 7	1 1 On Applicat	114 146 ion	2	127	- 101 103	- 90 127	- 152 102	- M10 M10	- 20 20	99 1.6 5.4
80 x 300 x 150 100 x 100 x 150 100 x 150 x 200 230 x 230 x 200	11 12 10	8 8 8	7 7 7 7	1 1 On Applicat	114 146 ion ion	2	127	- 101 103 98	90 127 127	- 152 102 102	- M10 M10 M10	20 20 20	99 1.6 5.4 6.3
80 x 300 x 150 100 x 100 x 150 100 x 150 x 200 230 x 230 x 200 125 x 250 x 200	11 12 10 12 M8	8 8 8 8	7 7 7 7 7	1 On Applicat On Applicat On Applicat	114 146 ion ion ion	2	127	- 101 103 98 94	90 127 127 110	- 152 102 102 104	M10 M10 M10 M10	20 20 20 20 20	99 1.6 5.4 6.3 7.5
80 x 300 x 150 100 x 100 x 150 100 x 150 x 200 230 x 230 x 200 125 x 250 x 200 125 x 300 x 200	11 12 10 12 M8 M8	8 8 8 8 8	7 7 7 7 7	1 On Applicat On Applicat On Applicat On Applicat	114 146 ion ion ion	2	127 146	- 101 103 98 94 94	90 127 127 110	152 102 102 104 104	M10 M10 M10 M10 M10	20 20 20 20 20 20	99 1.6 5.4 6.3 7.5 8.9
80 x 300 x 150 100 x 100 x 150 100 x 150 x 200 230 x 230 x 200 125 x 250 x 200 125 x 300 x 200 200 x 460 x 200	11 12 10 12 M8 M8	8 8 8 8 8 8	7 7 7 7 7 7 8	1 On Applicat On Applicat On Applicat On Applicat On Applicat	114 146 ion ion ion	2 1	127 146	- 101 103 98 94 94	90 127 127 110 110	152 102 102 104 104 178	M10 M10 M10 M10 M10 M10	20 20 20 20 20 20 20	99 1.6 5.4 6.3 7.5 8.9
80 x 300 x 150 100 x 100 x 150 100 x 150 x 200 230 x 230 x 200 125 x 250 x 200 125 x 300 x 200 200 x 460 x 200 200 x 600 x 200	11 12 10 12 M8 M8 14	8 8 8 8 8 8 10	7 7 7 7 7 7 8 8	1 On Applicat	114 146 ion ion ion ion ion ion ion	2 1 4 4 4	127 146 130 165	- 101 103 98 94 94 124 94	90 127 127 110 110 152 130	152 102 102 104 104 178 104	M10 M10 M10 M10 M10 M10 M10	20 20 20 20 20 20 20 20 20	99 1.6 5.4 6.3 7.5 8.9 16 15.7
80 x 300 x 150 100 x 100 x 150 100 x 150 x 200 230 x 230 x 200 125 x 250 x 200 125 x 300 x 200 200 x 460 x 200 200 x 600 x 200 230 x 270 x 280	11 12 10 12 M8 M8 14 14	8 8 8 8 8 8 10 8	7 7 7 7 7 7 7 8 7	1 On Applicat	114 146 ion ion ion ion ion ion ion	2 1 4 4 4	127 146 130 165 107	- 101 103 98 94 94 124 94	90 127 127 110 110 152 130 250	152 102 102 104 104 178 104 300	M10 M10 M10 M10 M10 M10 M10 M10 M10	20 20 20 20 20 20 20 20 20 20	99 1.6 5.4 6.3 7.5 8.9 16 15.7 15.1
80 x 300 x 150 100 x 100 x 150 100 x 150 x 200 230 x 230 x 200 125 x 250 x 200 125 x 300 x 200 200 x 460 x 200 200 x 600 x 200 230 x 270 x 280 350 x 390 x 300	11 12 10 12 M8 M8 14 14 12	8 8 8 8 8 8 10 8 12	7 7 7 7 7 7 7 8 8 7	1 On Applicat	114 146 ion ion ion ion ion ion ion ion ion	2 1 4 4 3	127 146 130 165 107	- 101 103 98 94 94 124 94 122 110	90 127 127 110 110 152 130 250	152 102 102 104 104 178 104 300 178	M10 M10 M10 M10 M10 M10 M10 M10 M10 M10	20 20 20 20 20 20 20 20 20 20 20 20	99 1.6 5.4 6.3 7.5 8.9 16 15.7 15.1 27.1
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80 x 300 x 150 100 x 100 x 150 100 x 150 x 200 230 x 230 x 200 125 x 250 x 200 125 x 300 x 200 200 x 460 x 200 200 x 600 x 200 230 x 270 x 280 350 x 390 x 300 250 x 250 x 315	11 12 10 12 M8 M8 14 14 12 14	8 8 8 8 8 10 8 12 10 10	7 7 7 7 7 7 8 7 8 8 8 8 8	1 1 On Applicat 3 On Applicat 3 3 3	114 146 ion ion ion ion ion ion ion ion ion ion	2 1 1 4 4 4 3 3 On Applica 3	127 146 130 165 107	101 103 98 94 94 124 94 122 110 100	90 127 127 110 110 152 130 250 152 152 240	152 102 102 104 104 178 104 300 178 178 290	M10 M10 M10 M10 M10 M10 M10 M10 M10 M10	20 20 20 20 20 20 20 20 20 20 20 20 20 30	99 1.6 5.4 6.3 7.5 8.9 16 15.7 15.1 27.1 62 20.7
80 x 300 x 150 100 x 100 x 150 100 x 150 x 200 230 x 230 x 200 125 x 250 x 200 125 x 300 x 200 200 x 460 x 200 200 x 600 x 200 230 x 270 x 280 350 x 390 x 300 300 x 1220 x 300 250 x 250 x 350	11 12 10 12 M8 M8 14 14 12 14 11 14	8 8 8 8 8 8 10 8 12 10 10 10 12	7 7 7 7 7 7 8 7 8 8 8 8 8	1 1 On Applicat 3 On Applicat 3 On Applicat 3 2	114 146 ion ion ion ion ion ion ion ion ion ion	2 1 1 4 4 4 3 3 On Applica 3 2	127 146 130 165 107 tion 110 152	101 103 98 94 94 124 94 122 110 100 143 143	90 127 127 110 110 152 130 250 152 152 240 248	152 102 102 104 104 178 104 300 178 178 290 203	M10 M10 M10 M10 M10 M10 M10 M10 M10 M10	20 20 20 20 20 20 20 20 20 20 20 20 20 2	99 1.6 5.4 6.3 7.5 8.9 16 15.7 15.1 27.1 62 20.7 27.2

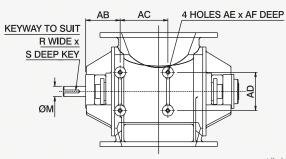












All dimensions are in millimetres

nominal inletø x øbore	Α	В	С	D		G	K		М	Ν	0		Q	R		AB	AC	AD	AE	AF	ltr/rev
12.5 x 19	12.7	89	7	53	106	44	74	55	9.5	-	4	16	60.5	3	3	-	-	-	-	-	0.024
HAR 150 x 170 ASA	150	285	12	130	260	198	250	217	28	110	8	22	240	8	7	125	146	100	M10	18	3.11
150 x 200	152	254	8	124	248	174	235	193	28	127	6	11	222	8	7	94	130	104	M10	20	4.73
175 x 210	175	315	12	160	320	220	270	239	28	130	8	22	270	8	7	125	190	100	M10	18	6.17
200 x 260 ASA	200	340	12	185	370	255	315	274	28	160	8	22	295	8	7	138	234	125	M12	18	11.97
200 x 250	203	320	12	156	311	219	280	238	28	175	8	10	280	8	7	94	250	104	M10	20	11.15
200 x 300	205	343	19	220	465	260	320	279	35	185	8	22	298	10	8	100	320	140	M16	30	21.2
HAR 250 x 310 PN	250	395	15	215	430	280	335	294	32	190	12	18	335	10	8	138	284	125	M10	22	19.96
HAR 250 x 310 ASA	250	406	15	215	430	280	335	294	32	190	12	25	362	10	8	138	284	125	M10	22	19.96
HAR 300 x 380 PN	300	445	16	260	520	330	430	354	50	225	12	22	400	14	9	150	180	125	M12	22	37.66
HAR 350 x 450 PN	350	505	21	305	610	365	425	384	50	270	16	22	460	14	9	155	420	125	M12	22	62.75

# **CAPACITIES**

The capacities of the Oddball valves are in the last column of the valve size charts, in litres per rotor revolution. See standard Rotary Valve capacity chart for comparisons at various valve speeds.

